

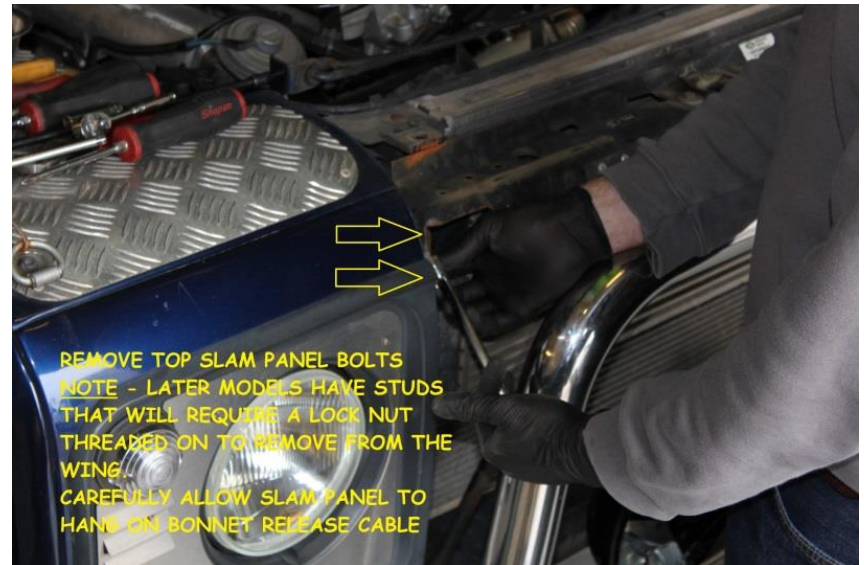
Defender TD5 & Tdci Uprated intercooler fitting guide NON A/C models

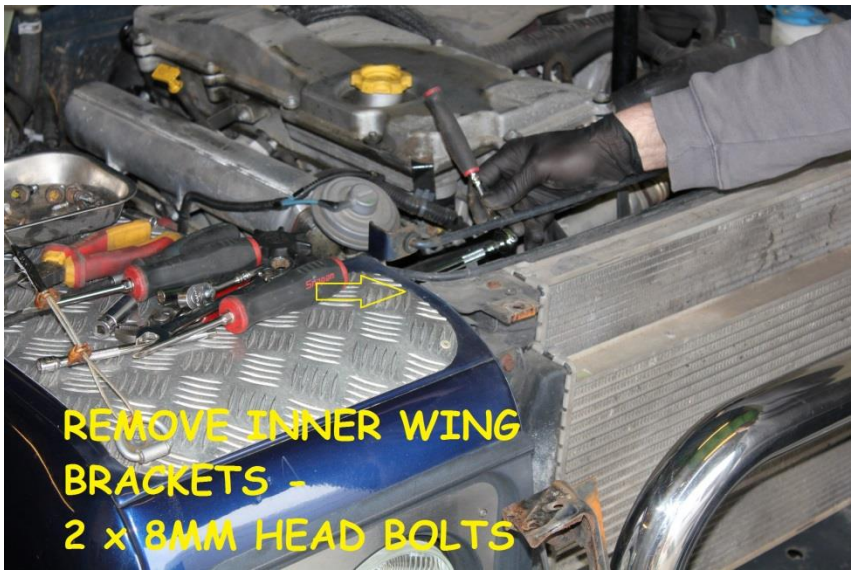


Performance Diesel Tuning

www.allisport.com

Aluminium Fabrication





**REMOVE INNER WING
BRACKETS -
2 x 8MM HEAD BOLTS**



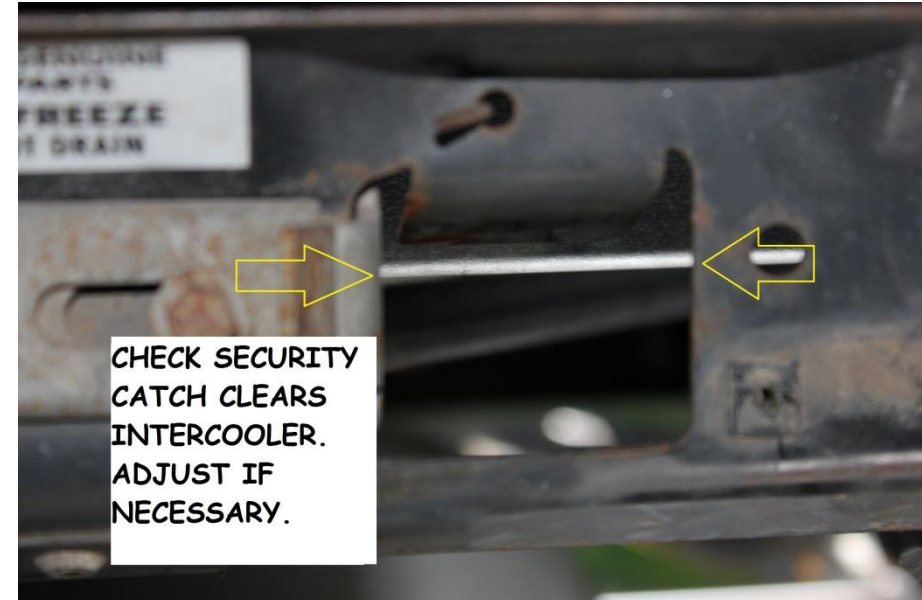


REMOVE TWO PLASTIC MOULDINGS FROM RADIATOR



YOU CAN NOW REFIT -
HOSES, TOP INTERCOOLER BOLTS,
INNER WING SIDE BRACKETS
(LEAVE FINGER TIGHT TO ALLOW
ALIGNMENT LATER)
- REFIT BONNET CATCH SLAM
PANEL AND BOTTOM STAY MOUNTS
USE 35mm M8 BOLTS AND 10mm
SPACERS SUPPLIED WITH KIT

CAREFULLY CLOSE BONNET CHECKING
SECURITY CATCH ALIGNMENT.
ADJUST SECURITY CATCH TO MISS
INTERCOOLER IF NECESSARY.
CHECK BONNET PIN WITH LATCH
ALIGNMENT, IT MAY BE NECESSARY TO
LENGTHEN THE PIN.





IT MAY BE
NECESSARY TO
LENGTHEN
THIS BONNET
CATCH ROD

WITH BONNET CLOSED, TIGHTEN
BOTTOM STAY BAR BOLTS FULLY.
OPEN BONNET AND TIGHTEN 8mm
INNER WING BRACKET BOLTS

- REFIT ALLOY GRILL SURROUND
PANEL AND TIGHTEN THE 4
SLAM PANEL TO WING BOLTS.
- REFIT ENGINE COVER, FAN SHROUD
AND GRILL
- YOU CAN NOW CHECK
EVERYTHING IS NICE AND TIGHT,
MAKING SURE THE CAR IS READY FOR
A TEST DRIVE.



NEW BOLTS AND
SPACERS SUPPLIED